

DART AEROSPACE LTD		Work Order:	23870
Description: Seal		Part Number:	D3116-7-0680
Drawing: D3116 Rev.A		Qty:	4

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	SL	05/07/2014	
2	STORES	Pick: Qty      Part number      Description      Batch 1            D3116-7            Rubber            23699			
3	METAL	Cut as per dwg D3116 ( 68" long )	B23089	SAD 05/07/2014	
4	QC	Inspect Level 5		05/07/2014	
5	STORES	Identify and stock.		05/07/2014	
6	EXPEDITING	Close W/O Inspect level 21 Cost / part 9.65 545 05/08/02 4 965		05/07/2014	

Rev	Date	Change	Revised By	Approved,
A	02.05.15	New Issue	NG	CB 21/5/16

RELEASED

02/05/15 SL

RCR...139

SL  
1/25/05

13.35 (-7)

46.23 (-5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

 No
  DQA: *D*
Date: *05/07/05*

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_



DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3116	SHEET 1 OF 1
DATE		TITLE	SCALE
02.04.15		SEAL	NTS
A	02.04.15	NEW ISSUE	

D3116-1-XXXX SEAL (REPLACES P/N 110-004-2)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-1-0875

10" LONG = D3116-1-0100

SHOP COPY

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

RETURN TO

P/N: 110-004-2 SEAL

ENGINEERING

COLOR: BLACK

D3116-3-XXXX SEAL (REPLACES P/N 110-160-1)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-3-0875

10" LONG = D3116-3-0100

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

NO. 23869

P/N: 110-160-1 SEAL

COLOR: WHITE

D3116-5-XXXX SEAL (REPLACES P/N 110-031-4 & 110-031-2)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-5-0875

10" LONG = D3116-5-0100

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

P/N: 110-031-4 SEAL, BLACK

D3116-7-XXXX SEAL (REPLACES P/N ZX2054)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-7-0875

10" LONG = D3116-7-0100

POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER

P/N: ZX2054 SEAL

D3116-9-XXXX SEAL (REPLACES P/N ZX1267)

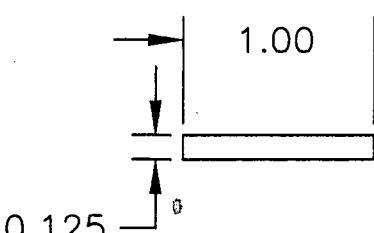
WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-9-0875

10" LONG = D3116-9-0100

POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER

P/N: ZX1267 SEAL

**RELEASED**S05-06  
S05-06D3116-11-XXXX SEAL

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-11-0875

10" LONG = D3116-11-0100

POSSIBLE SUPPLIER: LONG HORN INDUSTRIAL SUPPLY

P/N: 100S-1.00x1/8 THICK RED SILICONE TAPE

50 DUROMETER, MEETS MIL-R-5847

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES